

## INSTALLATION INSTRUCTIONS

All StrongArm electric winches are equipped with keyhole slots in the base for use with quick mounting studs if desired. Before installing the studs, be certain that the mounting surface is capable of supporting a load well in excess of the rated winch capacity.

1. Mark the hole pattern below on the mounting surface and make certain that the winch will have the necessary clearance to slide onto and off of the studs. Also make certain that the winch will be positioned so that the cable or strap will come straight into the winch without rubbing on the front opening.
2. Drill four clearance holes for  $3/8"$  bolts ( $25/64"$  or  $13/32"$  diameter).
3. Place the three studs as shown and secure with the flange lock nuts.
4. When using the winch, secure it in place on the studs with the  $3/8"$  bolt, lock washer and wing nut provided.

